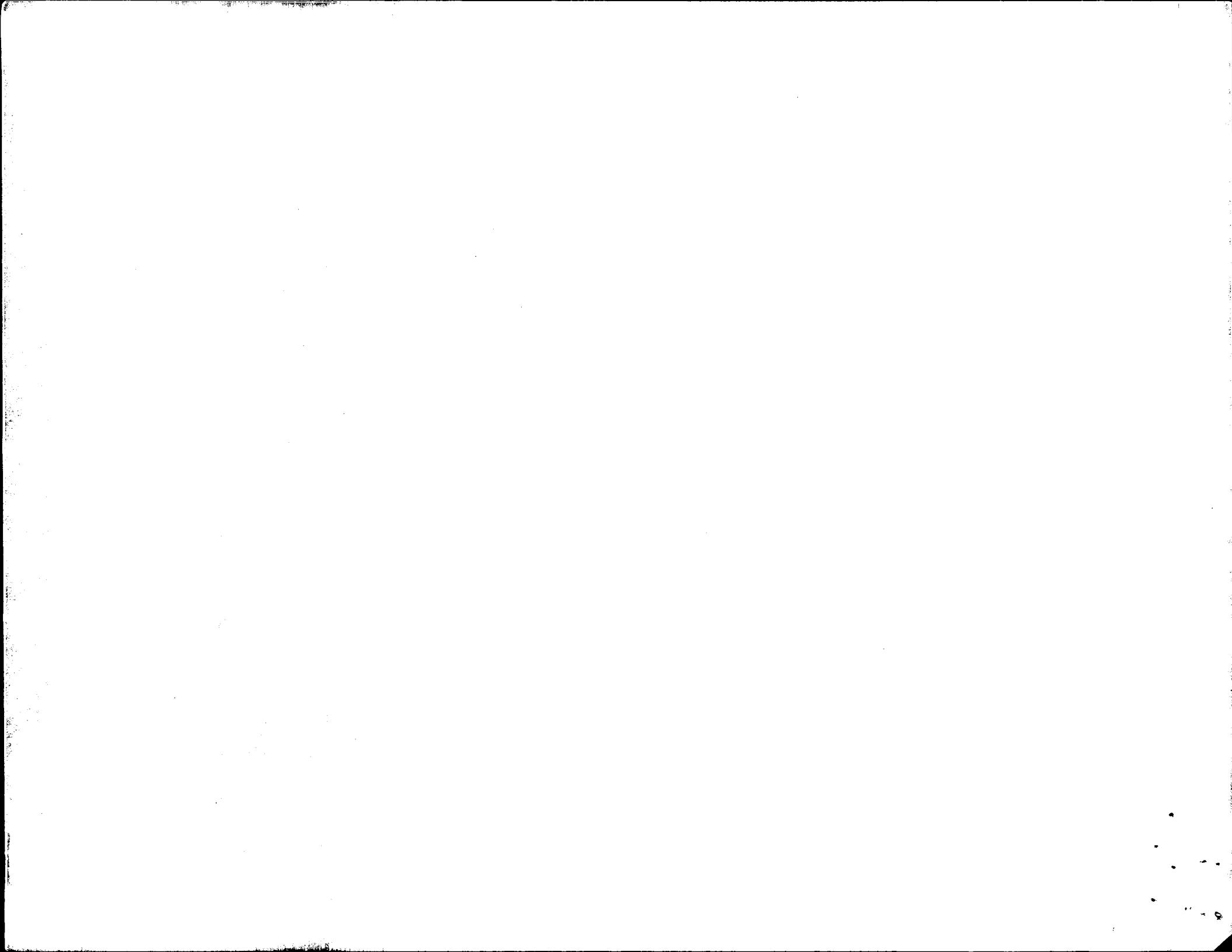


Date: Thursday, 26/10/2006 1:18:50 PM  
User: Linda Lacelle

## **Process Sheet**

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BASKET HINGE
Job Number	: 29132	Part Number	: D22323
Estimate Number	: 10588	Drawing Number	: D2232 REV C
P.O. Number	: N/A	Project Number	: N/A
This Issue	: 26/10/2006	Type	: SMALL /MED FAB
Prsht Rev.	: NC	Drawing Revision	: C
First Issue	: N/A	Material	: N/A
Previous Run	: 29132	Due Date	: 05/11/2006
Written By	:	Qty:	50
Checked & Approved By	:	Um:	Each
Comment	: Est. B 01.06.07 Now laser cut EC Est Rev:C Now on Waterjet 06-10-26 JLM		
<b>Additional Product</b>			
Job Number:			
<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>	
1.0	M304S11GA	304/316 .125 Sheet	
			
Comment: Qty.: 0.0729 sf(s)/Unit Total: 3.6435 sf(s) 304/316 .125 Sheet Batch: M101463 <i>Ml 06 11 06</i>			
2.0	WATER JET	FLOW WATER JET	
			
Comment: FLOW WATER JET 1-Cut as per Dwg D2232 Dwg Rev: <i>C</i> Prog Rev: <i>C</i>			
	<i>Ml</i> <i>06 11 06</i> <i>50</i> <i>as: 11:06</i> <i>50</i>		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
			
Comment: INSPECT PARTS AS THEY COME OFF MACHINE			
4.0	QC8	SECOND CHECK	
			
Comment: SECOND CHECK			
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
			
Comment: SMALL & MEDIUM FAB RESOURCE 1			
Deburr <i>SAD 06:11:06</i> <i>SB</i>			



Date: Thursday, 26/10/2006 1:18:50 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BASKET HINGE

Job Number: 29132

Part Number: D22323

Job Number:



Seq. #:	Machine Or Operation:	Description :
6.0	PACKAGING 1	PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: W5

Mo 06/11/07 (50)

7.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Sc 06/11/07 (50)

Job Completion



U De-11.07

Date: Tuesday, 10/24/2006 11:02:26 AM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BASKET HINGE		
Job Number	: 29132					
Estimate Number	: 10588					
P.O. Number	:			Part Number	: D22323	
This Issue	: 10/24/2006		S.O. No. :	Drawing Number	: D2232 REV C	
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	: / /		Type :	Drawing Revision	: C	
Previous Run	: 25239			Material	:	
Written By	:			Due Date	: 11/5/2006	
Checked & Approved By	: <i>[Signature]</i> 06 10 24			Qty:	50 Um: Each	
Comment	: Est. B 01.06.07 Now laser cut EC					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
	Comment: PURCHASING Issue P/O: _____ Laser cut as per DWG D2232 Material: 304/316 ss 0.125" thick Material release note attached	<i>m30ts16P d945P W2fengjet</i>
2.0	D22323F	Basket Hinge
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 50.0000 Each(s) Basket Hinge	
3.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 Recieve & Inspect for Transit Damage Ensure Material Release Note is attached	
4.0	QC6	DIMENSIONAL CHECK
	Comment: DIMENSIONAL CHECK	
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
	Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 10/24/2006 11:02:27 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BASKET HINGE

Job Number: 29132

Part Number: D22323

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

7.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

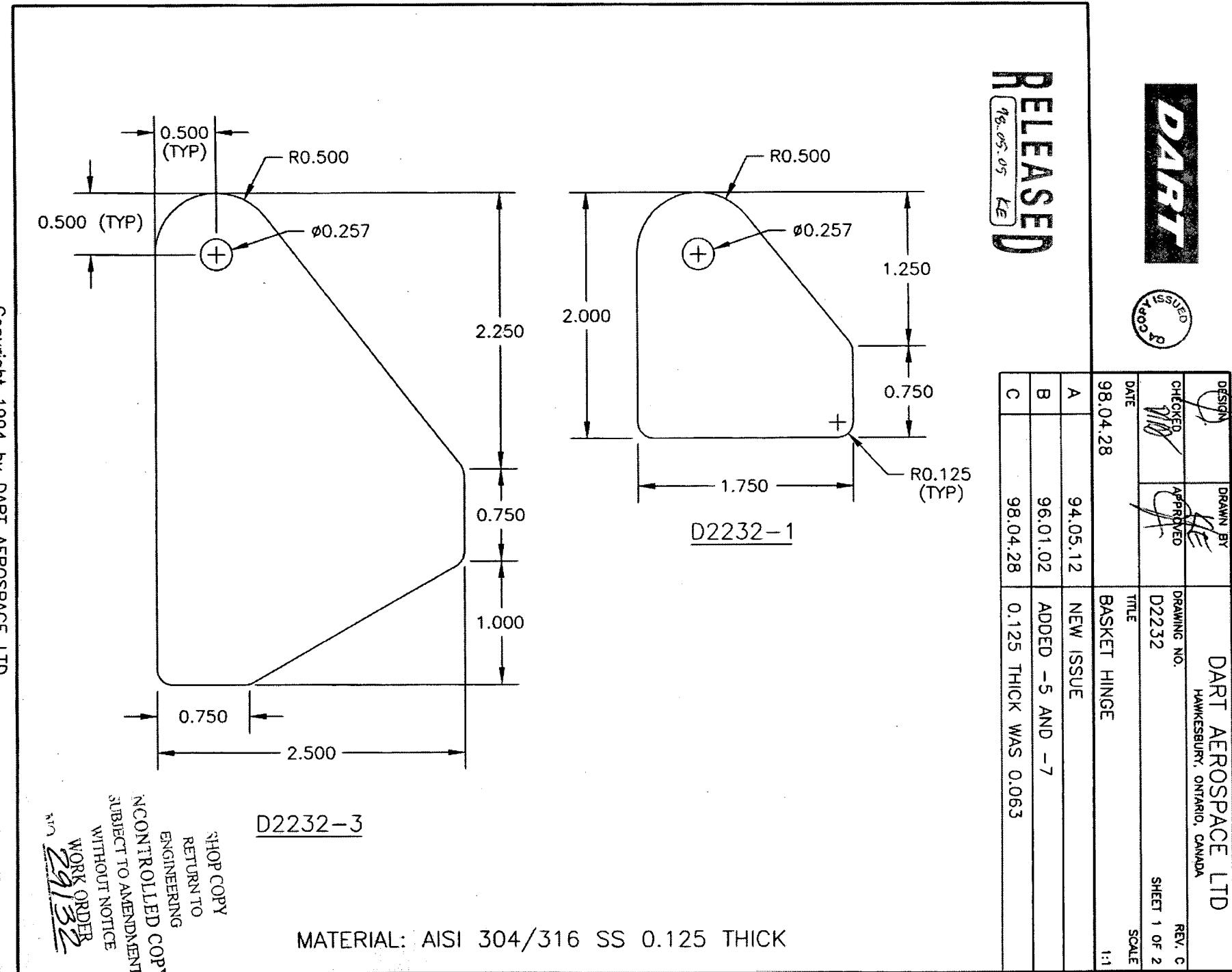


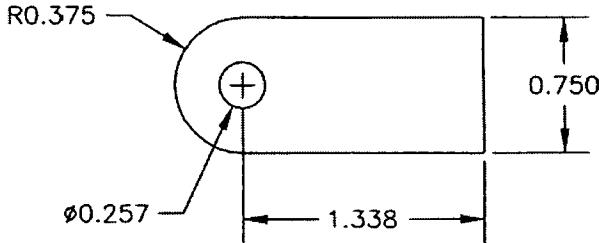
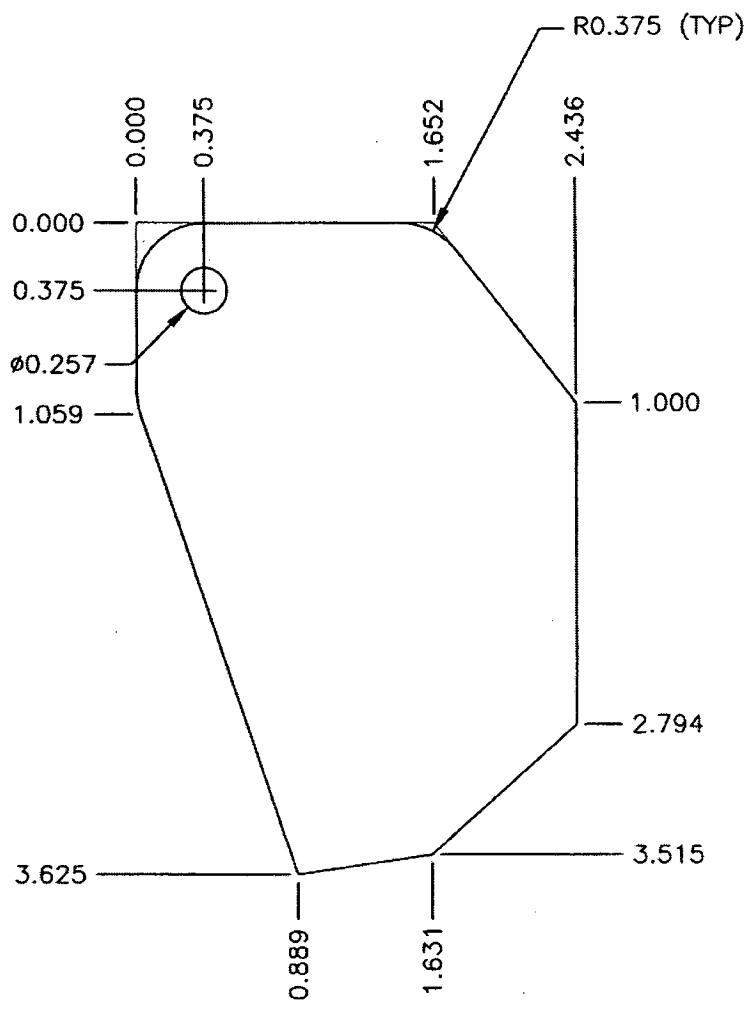
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries





D2232-7

**RELEASED**

MATERIAL: AISI 304/316 SS 0.125 THICK

D2232-5  
SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 29132



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. C
DATE		D2232	SHEET 2 OF 2
98.04.28		TITLE	SCALE
		BASKET HINGE	1:1

**DART AEROSPACE LTD**

**Work Order:** 29132

**Description**

## BASKET Hinge

**Part Number:**

29132

**Inspection Dwg:**

Rev:

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Page 1 of 1

## **FIRST ARTICLE INSPECTION CHECKLIST**

## **X First Article      X Prototype**

Measured by:

三三三

**Audited by:**

### **Prototype Approval:**

WIA

Date -

OB 11 OG

Date:

Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	